

STROJNÍ ZÁVITNÍKY

Machine taps / Maschinengewindebohrer



SKUPINA OBRÁBĚNÉHO MATERIÁLU

Material group / Werkstoffgruppe

2 3 5 8 9 10 11 6.2 7.1		1690NX
2 3 5 8 9 10 11 6.2 7.1		1680NX
2 3 5 8 9 10 11 6.2 7.1		2290NX
2 3 5 8 9 10 11 6.2 7.1		2280NX

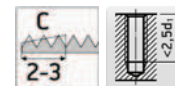
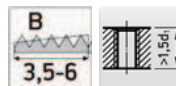
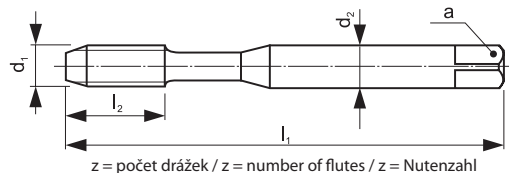
KATALOGOVÉ ČÍSLO / Cat. No. / Kat. Nr.

1690NX

1680NX

2290NX

2280NX



d ₁	P	l ₁	l ₂	l ₂ R40°	d ₂	a	z	Ø mm	OX	TiCN	OX	TiCN
M2	0,4	45	8	8	2,8	2,1	2	1,6	●		●	
M2,5	0,45	50	9	9	2,8	2,1	2	2,05	●		●	
M3	0,5	56	11	5	3,5	2,7	3	2,5	●	●	●	●
M3,5	0,6	56	12	6	4	3	3	2,9	●		●	
M4	0,7	63	13	7	4,5	3,4	3	3,3	●	●	●	●
M5	0,8	70	16	8	6	4,9	3	4,2	●	●	●	●
M6	1	80	19	10	6	4,9	3	5	●	●	●	●
M8	1,25	90	22	13	8	6,2	3	6,8	●	●	●	●
M10	1,5	100	24	15	10	8	3	8,5	●	●	●	●

Řezné rychlosti / cutting speeds / Schnittgeschwindigkeiten

V _c m/min	1.1.	1.2.	2.1.	2.2.	2.3.	3.1.	3.2.	3.3.	4.1.	4.2.	5.1.	5.2.	6.1.	6.2.	7.1.	8.1.	8.2.	9.1.	10.1.	10.2.	11.1.	
1690NX			15-18	15-18	15-18	8-10	8-10	8-10			10-12	10-12		10-12	20-25	10-12	10-12	10-12	10-12	10-12	10-12	10-12
1680NX			15-22	15-22	15-22	15-18	15-18	15-18			15-18	15-18		15-18	32-40	18-22	15-18	22-25	10-12	10-12	10-12	10-12
2290NX			10-15	10-15	10-15	8-10	8-10	8-10			10-12	10-12		10-12	15-20	10-12	10-12	10-12	10-12	10-12	10-12	10-12
2280NX			10-12	10-12	10-12	10-12	10-12	10-12			10-12	10-12		12-16	26-32	15-18	12-16	18-22	10-12	10-12	10-12	10-12