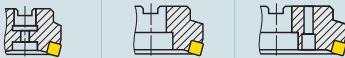
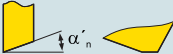
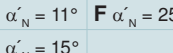
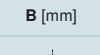
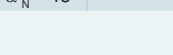
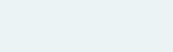
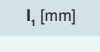
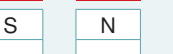
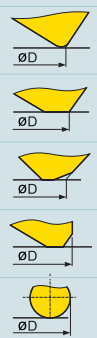
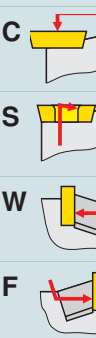
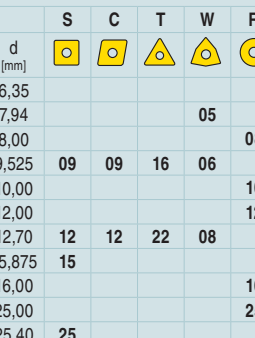
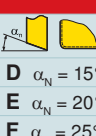


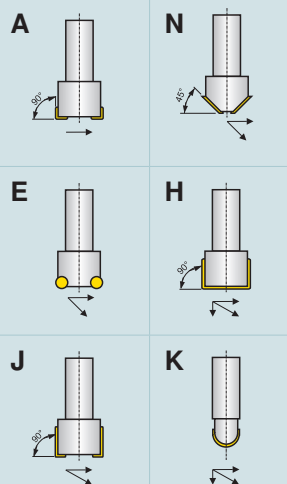
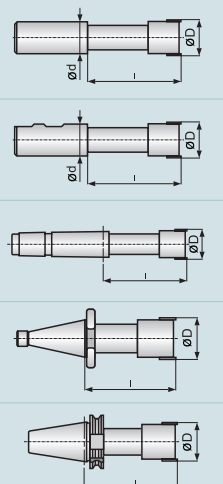
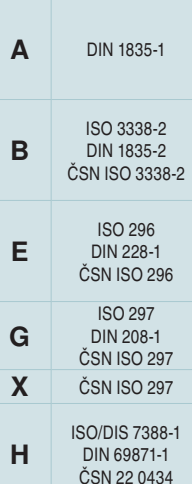
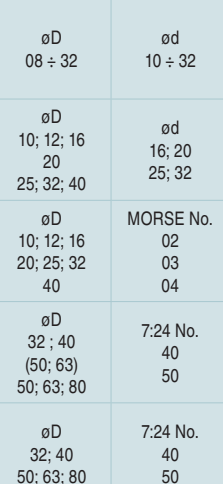
NÁSTRČNÉ FRÉZY

ISO 11529-2
DIN ISO 11529-2

2				6		10		11	
Typ frézy, druh a velikost upínání Typ frézy, druh a veľkosť upnutia				Úhel nastavení Uhol nastavenia		Úhel hřbetu Uhol chrčta		Délka(šířka) břitu Dĺžka(šířka) reznej hrany	
									
ISO 6462/A A DIN 8030/A ČSN 22 2301/A				ISO 6462/B B DIN 8030/B ČSN 22 2301/A		ISO 6462/C C DIN 8030/C ČSN 22 2301/C			
C ød = 27 G ød = 32 H ød = 40 J ød = 50 K ød = 60 M ød = 80									
T									
									
									
									
									
									
									
									
									
									
									
									
									
									

1	3	5	7	1
Řezný průměr [mm] Rezný priemer [mm]	Pracovní počet ostří Pracovní počet rezných hran	Způsob upínání Spôsob upínania	Tvar destičky Tvar doštičky	Velikost destičky - délka řezné hrany Veľkosť doštičky - dĺžka reznej hrany
 ϕD	 Směr řezu Smer rezu R L N	 C S W F	 S T R C W A	 S C T W R A d [mm] 6,35 7,94 8,00 9,525 10,00 12,00 12,70 15,875 16,00 25,00 25,40
 Úhel hřbetu Uhol chrčpta N $\alpha_N = 0^\circ$ C $\alpha_N = 7^\circ$ P $\alpha_N = 11^\circ$ D $\alpha_N = 15^\circ$ E $\alpha_N = 20^\circ$ F $\alpha_N = 25^\circ$				

1	1a	3	4	2a	3a	4a	5	7	8	9(11)	10
63	J	4	R	150	H	50	S	SA	P	95	
32	A	4	R	042	B	32	S	A	D	11	E

1a	2a	3a	4a
Typ frézy a úhel nastavení Typ frézy a uhol nastavenia	Délka vyložení [mm] Dĺžka vyloženia [mm]	Typ upínací stopky Typ upínacej stopky	Velikost stopky Veľkosť stopky
 A N E H J K	 ϕd ϕD	 A B E G X H	 ϕD ϕd 08 ÷ 32 10 ÷ 32 10; 12; 16 20 25; 32; 40 10; 12; 16 20; 25; 32 40 10; 12; 16 20; 25; 32 40 32; 40 (50; 63) 50; 63; 80 32; 40 50; 63; 80