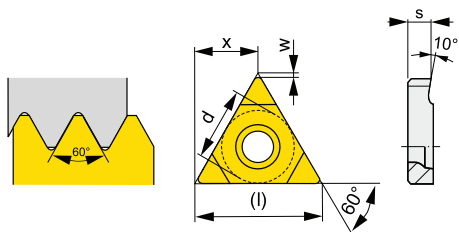


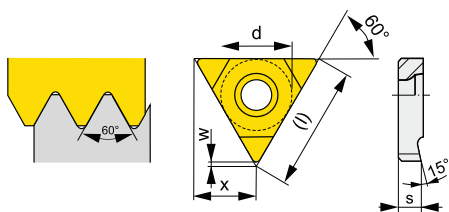
METRICKÝ 60° - S
ČÁSTEČNÝ / ČIASTOČNÝ PROFIL
VNĚJŠÍ / VONKAJŠÍ

| Velikost Velkosť | (l) | d | s | | |
|---------------------|------|--------|------|--|--|
| 22 | 22,0 | 12,700 | 4,60 | | |
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Všechny rozměry / Všetky rozmery v [mm]

Nástroj viz strana / Nástroje vid' str.: 158

| Utvářec Utvárac | ISO | Stoupání Stúpanie | Materiály | | | | | | Posuv na ot. | | Hloubka řezu Hĺbka rezu | | | | |
|--------------------|-----------------|----------------------|-----------|--|--|--|--|--|--------------|-------|----------------------------|------------------|--------------------|--------------------|---|
| | | | T8030 | | | | | | x | w | f _{min} | f _{max} | a _{p min} | a _{p max} | |
| | TN 22EN350-500M | 3,50 ÷ 5,00 | ● | | | | | | | 11,00 | 0,75 | - | - | - | - |
| | TN 22EN550-800M | 5,50 ÷ 8,00 | ● | | | | | | | 11,00 | 1,25 | - | - | - | - |
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METRICKÝ 60° - S
ČÁSTEČNÝ / ČIASTOČNÝ PROFIL
VNITŘNÍ / VNÚTORNÝ

| Velikost Velkosť | (l) | d | s | | |
|---------------------|------|--------|------|--|--|
| 22 | 22,0 | 12,700 | 4,60 | | |
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Všechny rozměry / Všetky rozmery v [mm]

Nástroj viz strana / Nástroje vid' str.: 160

| Utvářec Utvárac | ISO | Stoupání Stúpanie | Materiály | | | | | | Posuv na ot. | | Hloubka řezu Hĺbka rezu | | | | |
|--------------------|-----------------|----------------------|-----------|--|--|--|--|--|--------------|-------|----------------------------|------------------|--------------------|--------------------|---|
| | | | T8030 | | | | | | x | w | f _{min} | f _{max} | a _{p min} | a _{p max} | |
| | TN 22NN350-500M | 3,50 ÷ 5,00 | ● | | | | | | | 11,00 | 0,65 | - | - | - | - |
| | TN 22NN550-800M | 5,50 ÷ 8,00 | ● | | | | | | | 11,00 | 0,95 | - | - | - | - |
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