

STROJNÍ ZÁVITNÍK S PŘÍMOU DRÁŽKOU A LAMAČEM

Machine tap with straight flutes and spiral point

 Maschinengewindebohrer mit geraden Nuten und Schälanschnitt, Form B

 Maschi a macchina con taglienti diritti e imbocco corretto

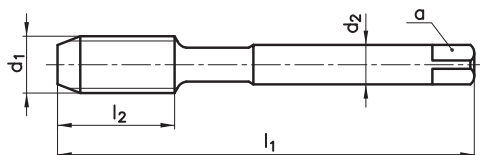
 Mашинный метчик с прямой канавкой и со стружколомом

 Düz Kanal ve Eğik Ağız Bilemeli Makina Kılavuzu

TYPE
VA

3692

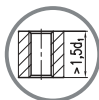
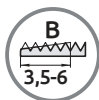
3662



OX

TiN

d ₁	tpi	l ₁	l ₂	d ₂	a	z	∅	OX	TiN
G 1/8	28	90	20	7	5,5	3	8,8	•	•
G 1/4	19	100	21	11	9	3	11,8	•	•
G 3/8	19	100	21	12	9	3	15,25	•	•
G 1/2	14	125	24	16	12	3	19	•	•
G 5/8	14	125	24	18	14,5	4	21	•	•
G 3/4	14	140	26	20	16	4	24,5	•	•
G 7/8	14	150	28	22	18	4	28,25	•	•
G 1	11	160	30	25	20	4	30,75	•	•
G 1 1/8	11	170	30	28	22	4	35,5	•	•
G 1 1/4	11	170	30	32	24	4	39,5	•	•
G 1 3/8	11	180	32	36	29	4	41,8	•	•
G 1 1/2	11	190	32	36	29	6	45,25	•	•



Řezné podmínky / Cutting conditions / V_c

P3.1	Cement. a nitr. / Case hardened and nitriding steels	3-5	4-8
M5.1	Nerezavějící oceli / Stainless steels 450-800N/mm ²	4-7	8-12
M5.2	Nerezavějící oceli / Stainless steels 600-1000N/mm ²	3-5	5-8
N9.1	Měď čistá / Pure copper		8-12
N10.2	Slitiny mědi s dlouhou třískou / Long chipping copper alloys		10-15