

# STROJNÍ ZÁVITNÍK S PŘÍMOU DRÁŽKOU A LAMAČEM

Machine tap with straight flutes and spiral point

 Maschinengewindebohrer mit geraden Nuten und Schälanschnitt, Form B

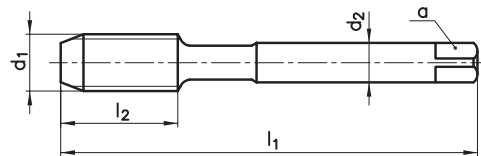
 Maschi a macchina con taglienti diritti e imbocco corretto

 Машинный метчик с прямой канавкой и со стружколомом

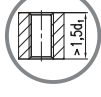
 Düz Kanal ve Eğik Ağız Bilemeli Makina Kılavuzu


TYPE  
UNI

3720NX



HL



$d_1$	P	$l_1$	$l_2$	$d_2$	a	z		
M 12	1,75	110	28	9	7	3	10,2	•
M 14	2	110	30	11	9	4	12	•
M 16	2	110	32	12	9	4	14	•
M 20	2,5	140	34	16	12	4	17,5	•

## Řezné podmínky / Cutting conditions / $V_c$

P1	Oceli / Steels <500N/mm <sup>2</sup>	22-26
P2	Oceli / Steels <800N/mm <sup>2</sup>	18-22
P3	Oceli / Steels <1200N/mm <sup>2</sup>	15-18
P4	Oceli / Steels <1400N/mm <sup>2</sup>	8-14
M5	Nerezavějící oceli / Stainless steels	12-15
K6	Šedá a temperovaná litina / Grey and spheroidal cast iron	15-22
N7	Čistý hliník / Unalloyed aluminium	32-40
N8	Legovaný hliník / Aluminium alloys	15-22
N9	Měď čistá / Pure copper	22-25
N10	Slitiny mědi / Copper alloys	10-12
N11	Zinek a slitiny zinku / Zinc and zinc alloys	10-12

