





STROJNÍ ZÁVITNÍK SE ŠROUBOVITOU DRÁŽKOU 40°

Machine tap with right-hand spiral flutes 40°

 Maschinengewindebohrer mit 40° RSP, rechtsschneidend

 Maschi a macchina con taglienti elicoidali destri 40°

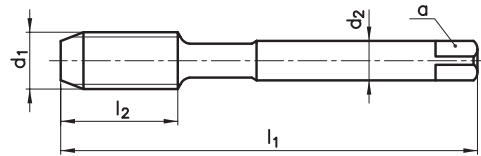
 Машинный метчик со спиральной канавкой 40°

 40° Helis Makina Kılavuzu

TYPE
VA

4320


4320IKZ



HL

HL



| d_1 | P | l_1 | l_2 | d_2 | a | z |  | HL | HL |
|-------|------|-------|-------|-------|----|---|---|----|----|
| M 12 | 1,75 | 110 | 18 | 9 | 7 | 3 | 10,2 | • | • |
| M 14 | 2 | 110 | 20 | 11 | 9 | 3 | 12 | • | • |
| M 16 | 2 | 110 | 20 | 12 | 9 | 4 | 14 | • | • |
| M 18 | 2,5 | 125 | 25 | 14 | 11 | 4 | 15,5 | • | • |
| M 20 | 2,5 | 140 | 25 | 16 | 12 | 4 | 17,5 | • | • |

Řezné podmínky / Cutting conditions / V_c

| | | | |
|-------|---|-------|-------|
| P3.1 | Cement. a nitr. / Case hardened and nitriding steels | 6-8 | 6-8 |
| P3.2 | Zušlechtné oceli / Heat-treated steels <1200N/mm ² | 4-6 | 4-6 |
| P3.3 | Nástrojové oceli / Tool steels | 6-8 | 6-8 |
| M5.1 | Nerezavějící oceli / Stainless steels 450-800N/mm ² | 8-14 | 8-14 |
| M5.2 | Nerezavějící oceli / Stainless steels 600-1000N/mm ² | 6-10 | 6-10 |
| N9.1 | Měď čistá / Pure copper | 10-15 | 10-15 |
| N10.2 | Slitiny mědi s dlouhou třískou / Long chipping copper alloys | 12-20 | 12-20 |

narex
zdánice