



STROJNÍ ZÁVITNÍK SE ŠROUBOVITOU DRÁŽKOU 40°

Machine tap with right-hand spiral flutes 40°

 Maschinengewindebohrer mit 40° RSP, rechtsschneidend

 Maschi a macchina con taglienti elicoidali destri 40°

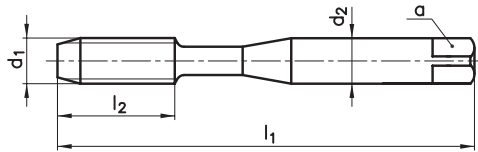
 Машинный метчик со спиральной канавкой 40°

 40° Helis Makina Kılavuzu

TYPE
VA

2320

2320IKZ



HL

HL

| d_1 | P | l_1 | l_2 | d_2 | a | z | $\frac{z}{d_2}$ | | HL | HL |
|-------|------|-------|-------|-------|-----|---|-----------------|--|----|----|
| M 3 | 0,5 | 56 | 5 | 3,5 | 2,7 | 3 | 2,5 | | • | |
| M 3,5 | 0,6 | 56 | 6 | 4 | 3 | 3 | 2,9 | | | |
| M 4 | 0,7 | 63 | 7 | 4,5 | 3,4 | 3 | 3,3 | | • | |
| M 4,5 | 0,75 | 70 | 8 | 6 | 4,9 | 3 | 3,7 | | | |
| M 5 | 0,8 | 70 | 8 | 6 | 4,9 | 3 | 4,2 | | • | |
| M 6 | 1 | 80 | 10 | 6 | 4,9 | 3 | 5 | | • | • |
| M 7 | 1 | 80 | 10 | 7 | 5,5 | 3 | 6 | | | |
| M 8 | 1,25 | 90 | 13 | 8 | 6,2 | 3 | 6,8 | | • | • |
| M 9 | 1,25 | 90 | 13 | 9 | 7 | 3 | 7,8 | | | |
| M 10 | 1,5 | 100 | 15 | 10 | 8 | 3 | 8,5 | | • | • |

M

60°
P

DIN
13

HSSE
PM

DIN
371

ISO 2
6H

C
2-3

40°

1/2

Řezné podmínky / Cutting conditions / V_c

| | | | |
|-------|---|-------|-------|
| P3.1 | Cement. a nitr. / Case hardened and nitriding steels | 6-8 | 6-8 |
| P3.2 | Zušlechtné oceli / Heat-treated steels <1200N/mm ² | 4-6 | 4-6 |
| P3.3 | Nástrojové oceli / Tool steels | 6-8 | 6-8 |
| M5.1 | Nerezavějící oceli / Stainless steels 450-800N/mm ² | 8-14 | 8-14 |
| M5.2 | Nerezavějící oceli / Stainless steels 600-1000N/mm ² | 6-10 | 6-10 |
| N9.1 | Měď čistá / Pure copper | 10-15 | 10-15 |
| N10.2 | Slitiny mědi s dlouhou třískou / Long chipping copper alloys | 12-20 | 12-20 |

narex
žďánice