



- HSSE Řezací závitník spirálový do slepých otvorů
- Povrchová úprava oxidem páry

|                                                                                            |                                                                                            |                                                                                            |                                                                                            |                                                                                            |                                                                                            |       |
|--------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------|-------|
| <b>P</b>  | <b>P</b>  | <b>P</b>  | <b>P</b>  | <b>M</b>  | <b>K</b>  |       |
| C < 0,2%                                                                                   | 0,25 < C < 0,4                                                                             | C > 0,45%                                                                                  | SCM                                                                                        | INOX                                                                                       | GGG                                                                                        |       |
| 10-15                                                                                      | 8-14                                                                                       | 8-14                                                                                       | 7-11                                                                                       | 7-12                                                                                       | 7-14                                                                                       | m/min |

|            |             |                                                                                                  |                                                                                                   |            |                                                                                                     |                                                                                                        |
|------------|-------------|--------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------|------------|-----------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------|
| <b>BSW</b> | <b>HSSE</b> | <br><b>OX</b> | <br><b>40°</b> | <b>MED</b> | <br><b>C/2,5</b> | <br><b>DIN 2184</b> |
|------------|-------------|--------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------|------------|-----------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------|

[illegible]