

STROJNÍ ZÁVITNÍK SE ŠROUBOVITOU DRÁŽKOU 40°, L=120 MM

Machine tap with right-hand spiral flutes 40°, L=120 mm

 Maschinengewindebohrer mit 40° RSP, L=120mm

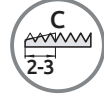
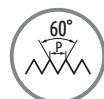
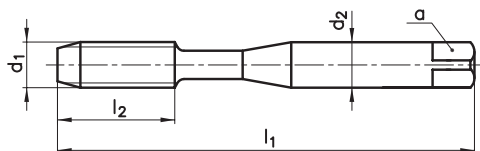
 Maschi a macchina con taglienti elicoidali destri 40°, L=120 mm


 Mашинный метчик со спиральной канавкой 40°, L=120 мм

 40° Helis Makina Kılavuzu, L=120 mm

TYPE
N

2050XXL



d_1	P	l_1	l_2	d_2	a	z	
M 3	0,5	120	11	3,5	2,7	3	2,5
M 4	0,7	120	13	4,5	3,4	3	3,3
M 5	0,8	120	16	6	4,9	3	4,2
M 6	1	120	19	6	4,9	3	5
M 8	1,25	120	22	8	6,2	3	6,8
M 10	1,5	120	24	10	8	3	8,5
M 12	1,75	120	29	12	9	3	10,2

Řezné podmínky / Cutting conditions / V_c

P2.2	Konstrukční oceli / Structural steels <800N/mm ²	10-14
P2.3	Nelegované lité oceli / Plain cast steels <800N/mm ²	10-14
K6.2	Tvárná a temper. litina / Spher. graphite and mall. cast iron	4-7
N8.1	Legovaný hliník / Aluminium alloys Si<10%	14-20
N10.2	Slitiny mědi s dlouhou třískou / Long chipping copper alloys	6-10