

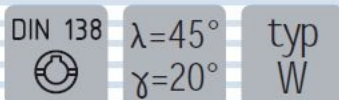
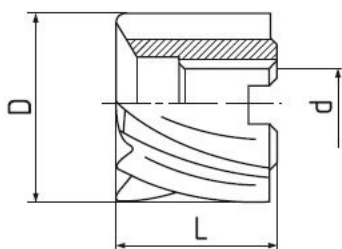


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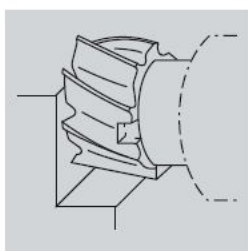
FRÉZY VÁLCOVÉ ČELNÍ, hrubozubé
SHELL END MILLS, coarse teeth
FRAISE CYLINDRIQUE (ROULEAUX), denture grosse
ФРЕЗЫ ЦИЛИНДРИЧЕСКИЕ ТОРЦЕВЫЕ, крупнозубые

ČSN 222050
~ DIN 1880
~ ISO 2780/2586

6109



HSSE = litá HSS
cast HSS
HHS fondu
литая HSS



Použití / Usage / Domaines d'application / Употребление

1 2 3 4 5 6 7 8 9 10 11 12 13

D js 16	L	d H 7	Z	CODE
40	32	16	4	610973.040
50	36	22	6	610973.050
63	40	27	6	610973.063
80	45	27	6	610973.080
100	50	32	8	610973.100
125	56	40	8	610973.125
160	63	50	10	610973.160

Řezné podmínky

Materiál	Pevnost	A _p	A _e	V _c	f _z (mm/z) Ø 40	Ø 50	Ø 80	Ø 100	Ø 160
P.1 Automatové a konstrukční oceli	≤ 600 N/mm ²	0,8x _l ₁	0,75xD	30	0.08	0.085	0.1	0.11	0.12
K.1 Litina (< 240 HB)	≤ 800 N/mm ²	0,8x _l ₁	0,75xD	25	0.08	0.085	0.1	0.11	0.12
N.2 Al-Si slitiny (Si ≤ 12%)	≤ 600 N/mm ²	0,8x _l ₁	0,75xD	140-240	0.104	0.1105	0.13	0.143	0.156
N.4 Měď, slitiny mědi, mosaz a bronz	≤ 800 N/mm ²	0,8x _l ₁	0,75xD	50-90	0.08	0.085	0.1	0.11	0.12