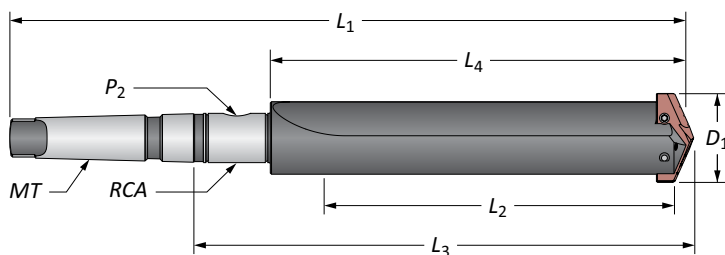


T-A® Drill Insert Holders

4 Series | Taper Shank

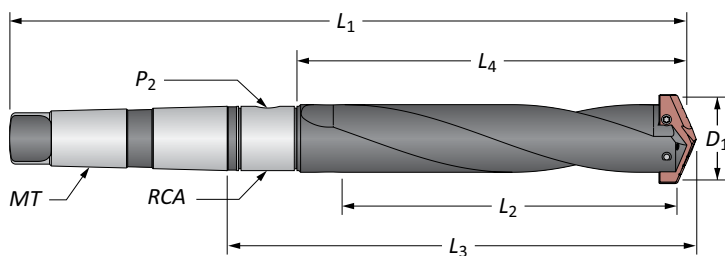


Straight Flute

	Length	D ₁	Body				Shank			Part No.
			L ₂	L ₄	L ₃	L ₁	MT	P ₂	RCA	
m	Short	48.0 - 65.0	130.1	165.1	219.1	363.5	#5**	1/4*	2T-5SRM	22040S-005M
	Extended	48.0 - 65.0	422.3	457.2	511.2	655.6	#5**	1/4*	2T-5SRM	25040S-005M
	XL	48.0 - 65.0	625.0	660.4	714.4	858.8	#5**	1/4*	2T-5SRM	27040S-005M
	3XL	48.0 - 65.0	879.0	914.4	968.4	1112.8	#5**	1/4*	2T-5SRM	29040S-005M
i	Short	1-29/32 - 2-9/16	5-1/8	6-1/2	8-5/8	13-1/16	#4	1/4	2T-4SR	22040S-004I
	Short	1-29/32 - 2-9/16	5-1/8	6-1/2	8-5/8	14-5/16	#5	1/4	2T-5SR	22040S-005I
	Standard	1-29/32 - 2-9/16	9-1/8	10-1/2	12-5/8	17-1/16	#4	1/4	2T-4SR	24040S-004I
	Standard	1-29/32 - 2-9/16	9-1/8	10-1/2	12-5/8	18-5/16	#5	1/4	2T-5SR	24040S-005I
	Extended	1-29/32 - 2-9/16	16-5/8	18	20-1/8	25-13/16	#5	1/4	2T-5SR	25040S-005I
	XL	1-29/32 - 2-9/16	24-5/8	26	28-1/8	33-13/16	#5	1/4	2T-5SR	27040S-005I
	3XL	1-29/32 - 2-9/16	34-5/8	36	38-1/8	43-13/16	#5	1/4	2T-5SR	29040S-005I

*Metric thread to BSP and ISO 7-1

**Per ISO 296 type BEK



Helical Flute

	Length	D ₁	Body				Shank			Part No.
			L ₂	L ₃	L ₄	L ₁	MT	P ₂	RCA	
m	Standard	48.0 - 65.0	231.8	266.7	320.7	465.1	#5**	1/4*	2T-5SRM	24040H-005M

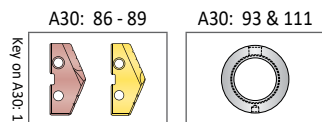
*Metric thread to BSP and ISO 7-1

**Per ISO 296 type BEK

Connection Accessories

Insert Screws	Nylon Locking Screws	Insert Driver	Preset Torque Hand Driver	Replacement Tips	Admissible Tightening Torque*
7514-IP20-1	7514N-IP20-1	8IP-20	8IP-20TL	8IP-20B	1370 N-cm (121.3 in-lbs)

*Tightening torques are calculated with a friction coefficient of $\mu = 0.14$ and develop 90% of ultimate yield strength



m = Metric (mm)

i = Imperial (in)

Screws sold in quantities of 10

WARNING Refer to Speed and Feed charts for recommended adjustments to speeds and feeds. Refer to page A30: 148 for deep hole drilling guidelines in this section of the catalog. Visit www.alliedmachine.com for the most up-to-date information and procedures. Factory technical assistance is available for your specific applications through our Application Engineering Team.

A DRILLING
B BORING
C REAMING
D BURNISHING
E THREADING
X SPECIALS