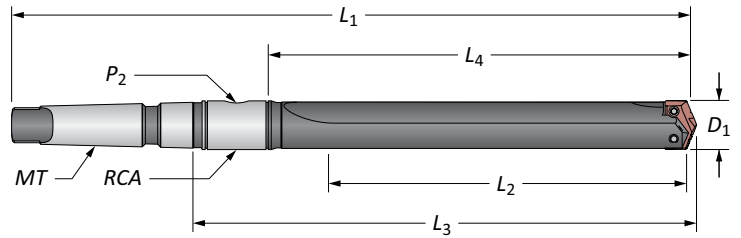


T-A® Drill Insert Holders

2 Series | Taper Shank



Straight Flute

Series	Length	D ₁	Body				Shank			Part No.
			L ₂	L ₄	L ₃	L ₁	MT	P ₂	RCA	
m 2	Short	25.0 - 35.0	69.8	98.4	142.5	232.5	#4**	1/8*	2T-3SRM	22020S-004M
2.5	Short	30.0 - 35.0	69.8	98.4	142.5	232.5	#4**	1/8*	2T-4SRM	22025S-004M
i 2	Short	31/32 - 1-3/8	3-3/8	4-1/2	6-15/64	9-25/32	#3	1/8	2T-3SR	22020S-003I
	Short	31/32 - 1-3/8	3-3/8	4-1/2	6-19/64	10-25/32	#4	1/8	2T-3SR	22020S-004I
	Intermediate	31/32 - 1-3/8	5-3/8	6-1/2	8-19/64	12-25/32	#4	1/8	2T-3SR	23020S-004I
	Standard	31/32 - 1-3/8	7-3/8	8-1/2	10-15/64	13-25/32	#3	1/8	2T-3SR	24020S-003I
	Standard	31/32 - 1-3/8	7-3/8	8-1/2	10-19/64	14-25/32	#4	1/8	2T-3SR	24020S-004I
	Extended	31/32 - 1-3/8	11-3/8	12-1/2	14-15/64	18-25/32	#4	1/4	2T-3SR	25020S-004I
2.5	Short	1-3/16 - 1-3/8	3-3/8	4-1/2	6-15/64	9-25/32	#3	1/8	2T-3SR	22025S-003I
	Short	1-3/16 - 1-3/8	3-3/8	4-1/2	6-37/64	11-1/16	#4	1/4	2T-4SR	22025S-004I
	Intermediate	1-3/16 - 1-3/8	5-3/8	6-1/2	8-37/64	13-1/16	#4	1/4	2T-4SR	23025S-004I
	Standard	1-3/16 - 1-3/8	7-3/8	8-1/2	10-15/64	13-25/32	#3	1/8	2T-3SR	24025S-003I
	Standard	1-3/16 - 1-3/8	7-3/8	8-1/2	10-37/64	15-1/16	#4	1/8	2T-4SR	24025S-004I
	Extended	1-3/16 - 1-3/8	11-3/8	12-1/2	14-37/64	19-1/16	#4	1/4	2T-4SR	25025S-004I

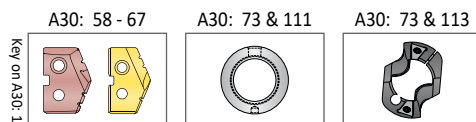
*Metric thread to BSP and ISO 7-1

**Per ISO 296 type BEK

Connection Accessories

Insert Screws	Nylon Locking Screws	Insert Driver	Preset Torque Hand Driver	Replacement Tips	Admissible Tightening Torque*
7495-IP15-1	7495N-IP15-1	8IP-15	8IP-15TL	8IP-15B	690 N-cm (61.0 in-lbs)

*Tightening torques are calculated with a friction coefficient of $\mu = 0.14$ and develop 90% of ultimate yield strength



Key on A30: 1

m = Metric (mm)

i = Imperial (in)

Screws sold in quantities of 10

! WARNING Refer to Speed and Feed charts for recommended adjustments to speeds and feeds. Refer to page A30: 148 for deep hole drilling guidelines in this section of the catalog. Visit www.alliedmachine.com for the most up-to-date information and procedures. Factory technical assistance is available for your specific applications through our Application Engineering Team.