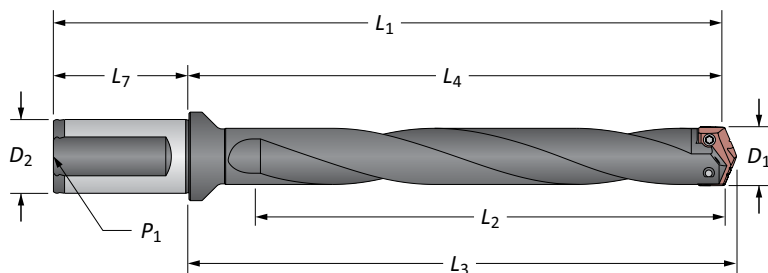


## T-A® Drill Insert Holders

2 Series | Flanged Shank



### Helical Flute

Series	Length	D <sub>1</sub>	Body				Shank			Part No.
			L <sub>2</sub>	L <sub>4</sub>	L <sub>3</sub>	L <sub>1</sub>	D <sub>2</sub>	L <sub>7</sub>	P <sub>1</sub>	
<b>m</b>	Intermediate	25.0 - 35.0	136.5	179.4	183.0	239.4	32.0	60.0	1/4*	23020H-32FM
	Standard	25.0 - 35.0	187.3	230.2	233.8	290.2	32.0	60.0	1/4*	24020H-32FM
	Standard Plus	25.0 - 35.0	238.0	280.9	284.5	340.9	32.0	60.0	1/4*	24520H-32FM
	Extended	25.0 - 35.0	288.9	331.8	335.4	391.8	32.0	60.0	1/4*	<b>25020H-32FM</b>
	Long	25.0 - 35.0	410.0	452.9	456.5	512.9	32.0	60.0	1/4*	<b>26020H-32FM</b>
2.5	Intermediate	30.0 - 35.0	136.5	179.4	183.0	239.4	32.0	60.0	1/4*	23025H-32FM
	Standard	30.0 - 35.0	187.3	230.2	233.8	290.2	32.0	60.0	1/4*	24025H-32FM
	Extended	30.0 - 35.0	288.9	331.8	335.4	391.8	32.0	60.0	1/4*	<b>25025H-32FM</b>
<b>i</b>	Intermediate	31/32 - 1-3/8	5-3/8	7-1/16	7-13/64	9-11/32	1-1/4	2-9/32	1/4	23020H-125F
	Standard	31/32 - 1-3/8	7-3/8	9-1/16	9-13/64	11-11/32	1-1/4	2-9/32	1/4	24020H-125F
	Standard Plus	31/32 - 1-3/8	9-3/8	11-1/16	11-13/64	13-31/64	1-1/4	2-9/32	1/4	24520H-125F
	Extended	31/32 - 1-3/8	11-3/8	13-1/16	13-13/64	15-11/32	1-1/4	2-9/32	1/4	<b>25020H-125F</b>
	Long	31/32 - 1-3/8	16-1/8	17-53/64	7-31/32	20-1/4	1-1/4	2-9/32	1/4	<b>26020H-125F</b>
2.5	Intermediate	1-3/16 - 1-3/8	5-3/8	7-1/16	7-13/64	9-11/32	1-1/4	2-9/32	1/4	23025H-125F
	Standard	1-3/16 - 1-3/8	7-3/8	9-1/16	9-13/64	11-11/32	1-1/4	2-9/32	1/4	24025H-125F
	Extended	1-3/16 - 1-3/8	11-3/8	13-1/16	13-13/64	15-11/32	1-1/4	2-9/32	1/4	<b>25025H-125F</b>

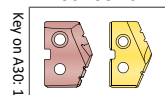
\*Metric thread to BSP and ISO 7-1

### Connection Accessories

Insert Screws	Nylon Locking Screws	Insert Driver	Preset Torque Hand Driver	Replacement Tips	Admissible Tightening Torque*
7495-IP15-1	7495N-IP15-1	8IP-15	8IP-15TL	8IP-15B	690 N-cm (61.0 in-lbs)

\*Tightening torques are calculated with a friction coefficient of  $\mu = 0.14$  and develop 90% of ultimate yield strength

A30: 58 - 67



**m** = Metric (mm)

**i** = Imperial (in)

Screws sold in quantities of 10

**WARNING** Refer to Speed and Feed charts for recommended adjustments to speeds and feeds. Refer to page A30: 148 for deep hole drilling guidelines in this section of the catalog. Visit [www.alliedmachine.com](http://www.alliedmachine.com) for the most up-to-date information and procedures. Factory technical assistance is available for your specific applications through our Application Engineering Team.

A DRILLING  
B BORING  
C REAMING  
D BURNISHING  
E THREADING  
X SPECIALS