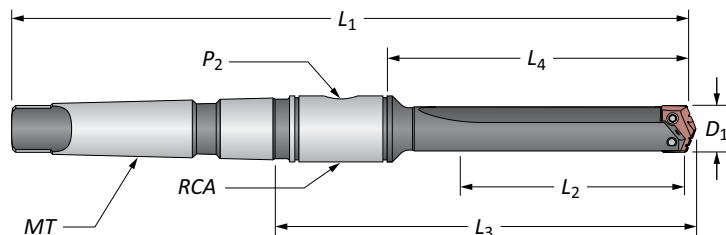


## T-A® Drill Insert Holders

1 Series | Taper Shank

A

DRILLING



## Straight Flute

Series	Length	D <sub>1</sub>	Body					Shank			Part No.
			L <sub>2</sub>	L <sub>4</sub>	L <sub>3</sub>	L <sub>1</sub>	MT	P <sub>2</sub>	RCA		
<b>m</b> 1	Short	18.0 - 24.0	69.8	98.4	142.5	232.5	#3**	1/8*	2T-3SRM	22010S-003M	
1.5	Short	22.0 - 24.0	69.8	98.4	142.5	232.5	#3**	1/8*	2T-3SRM	22015S-003M	
<b>i</b> 1	Short	45/64 - 15/16	2-3/4	3-7/8	5-39/64	9-5/32	#3	1/8	2T-3SR	22010S-003I	
	Short	45/64 - 15/16	2-3/4	3-7/8	5-39/64	10-5/32	#4	1/8	2T-3SR	22010S-004I	
	Intermediate	45/64 - 15/16	4-3/4	5-7/8	7-39/64	11-5/32	#3	1/8	2T-3SR	23010S-003I	
	Standard	45/64 - 15/16	6-3/4	7-7/8	9-39/64	13-5/32	#3	1/8	2T-3SR	24010S-003I	
	Standard	45/64 - 15/16	6-3/4	7-7/8	9-39/64	14-5/32	#4	1/8	2T-3SR	24010S-004I	
1.5	Extended	45/64 - 15/16	10-3/4	11-7/8	13-39/64	17-5/32	#3	1/8	2T-3SR	<b>25010S-003I</b>	
	Short	55/64 - 15/16	2-3/4	3-7/8	5-39/64	9-5/32	#3	1/8	2T-3SR	22015S-003I	
	Short	55/64 - 15/16	2-3/4	3-7/8	5-39/64	10-5/32	#4	1/8	2T-3SR	22015S-004I	
	Intermediate	55/64 - 15/16	4-3/4	5-7/8	7-39/64	11-5/32	#3	1/8	2T-3SR	23015S-003I	
	Standard	55/64 - 15/16	6-3/4	7-7/8	9-39/64	13-5/32	#3	1/8	2T-3SR	24015S-003I	
	Standard	55/64 - 15/16	6-3/4	7-7/8	9-39/64	14-5/32	#4	1/8	2T-3SR	24015S-004I	
	Extended	55/64 - 15/16	10-3/4	11-7/8	13-39/64	17-5/32	#3	1/8	2T-3SR	<b>25015S-003I</b>	

\*Metric thread to BSP and ISO 7-1

\*\*Per ISO 296 type BEK

C

REAMING

D

BURNISHING

## Connection Accessories

Series	Insert Screws	Nylon Locking Screws	Insert Driver	Preset Torque Hand Driver	Replacement Tips	Admissible Tightening Torque*
1	7375-IP9-1	7375N-IP9-1	8IP-9	8IP-9TL	8IP-9B	305 N-cm (27.0 in-lbs)
1.5	739-IP9-1	739N-IP9-1	8IP-9	8IP-9TL	8IP-9B	305 N-cm (27.0 in-lbs)

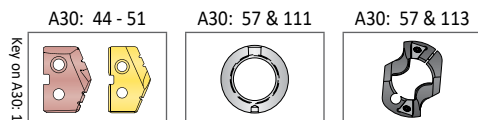
\*Tightening torques are calculated with a friction coefficient of  $\mu = 0.14$  and develop 90% of ultimate yield strength

F

THREADING

X

SPECIALS

**m** = Metric (mm)**i** = Imperial (in)

Screws sold in quantities of 10

**WARNING** Refer to Speed and Feed charts for recommended adjustments to speeds and feeds. Refer to page A30: 148 for deep hole drilling guidelines in this section of the catalog. Visit [www.alliedmachine.com](http://www.alliedmachine.com) for the most up-to-date information and procedures. Factory technical assistance is available for your specific applications through our Application Engineering Team.