



blind holes



TiN-coated



external cooling

Guhring no.

5722

Standard

DIN 2184-1

Standard

DIN 371 / DIN 376

Tool material

HSS-E-PM

Type

N R50

Form

C

Tolerance

ISO 2 / 6H

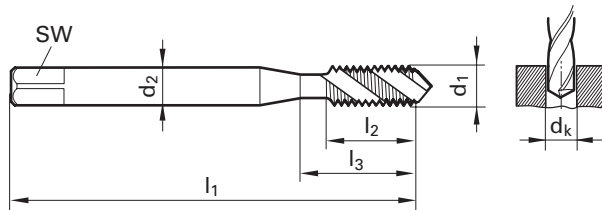
Cutting direction

right-hand

Discount group

203

**HSS-E-PM + TIN
+ 50°-HELIX
FOR MAXIMUM
TOOL LIFE**



for blind holes



14

d1	P	d2	SW	dk	l1	l2	l3	Code no.
	mm	mm		mm	mm	mm	mm	
M 3	0.50	3.500	2.70	2.500	56.00	6.00	18.00	3.000
M 4	0.70	4.500	3.40	3.300	63.00	7.50	21.00	4.000
M 5	0.80	6.000	4.90	4.200	70.00	8.50	25.00	5.000
M 6	1.00	6.000	4.90	5.000	80.00	11.00	30.00	6.000
M 8	1.25	8.000	6.20	6.800	90.00	14.00	35.00	8.000
M 10	1.50	10.000	8.00	8.500	100.00	16.00	39.00	10.000
M 12	1.75	9.000	7.00	10.200	110.00	18.50	49.00	12.000
M 14	2.00	11.000	9.00	12.000	110.00	20.00	53.00	14.000
M 16	2.00	12.000	9.00	14.000	110.00	20.00	54.00	16.000
M 20	2.50	16.000	12.00	17.500	140.00	25.00	62.00	20.000

Availability
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