

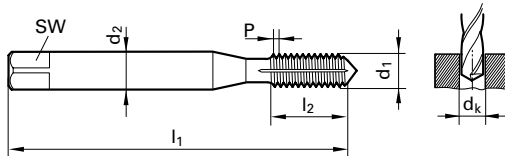
# SL program Fluteless Taps

## for through holes and blind holes



## ISO metric threads ~ DIN 371

Tool material	HSS-E
Guhring no.	5598
Type	N
Form	C
Tolerance zone	6HX
Surface finish	<b>S</b>



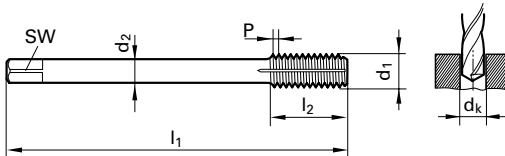
nom. dia. d1 mm	pitch	shank dia. d2 mm	square SW	tapping size hole mm	total length l1 mm	thread length l2 mm
M 3	0.50	3.5	2.7	2.80	56	10
M 4	0.70	4.5	3.4	3.65	63	12
M 5	0.80	6.0	4.9	4.65	70	14
M 6	1.00	6.0	4.9	5.55	80	16
M 8	1.25	8.0	6.2	7.40	90	18
M 10	1.50	10.0	8.0	9.25	100	20

## for through holes and blind holes



## ISO metric threads ~DIN 376

Tool material	HSS-E
Guhring no.	5599
Type	N
Form	C
Tolerance zone	6HX
Surface finish	<b>S</b>



nom. dia. d1 mm	pitch	shank dia. d2 mm	square SW	tapping size hole mm	total length l1 mm	thread length l2 mm
M 12	1.75	9.0	7.0	11.25	110	24
M 14	2.00	11.0	9.0	13.10	110	26
M 16	2.00	12.0	9.0	15.10	110	26