

SYSTÉM ZNAČENÍ NOŽŮ ISO - VNĚJŠÍ SOUSTRUŽENÍ
SYSTÉM ZNAČENIA NOŽOV ISO - VONKAJŠIE SUSTRUŽENIE

ISO C ISO C	1	2	3	4
	Způsob upínání Spôsob upínania	Tvar destičky Tvar doštičky	Tvar nože - úhel nastavení Tvar noža - uhol nastavenia	Úhel hřbetu Uhol chrčta
C		S C	A B C D D	 N $\alpha_n=0^\circ$ C $\alpha_n=7^\circ$ P $\alpha_n=11^\circ$
D		T D	E F G H J	5 Směr řezu Smer rezu
P		R K	K L M N P	
M		W V	Q R S S T	R
S		L X	U V W X Y Z	L
X				N
G				

1	2	3	4	5	6	7	8	9	10		
P	C	L	N	R	-	32	25	L	12	-	S

ISO S ISO S	6	8	9
	Výška držáku [mm] Výška držiaka [mm]	Celková délka Celková dĺžka	Velikost destičky Velkosť doštičky
		l_1 [mm]	S C D V K W T R
	08 10 12 16 20 25	D 60	d [mm]
	32 38 40 45 50 60	E 70	6,00
		F 80	
		H 100	6,35 06 07 11
		J 110	8,00
		K 125	9,525 09 09 11 16 19 06 16
		L 140	10,00
		M 150	12,00
		N 160	12,70 12 12 15 08 22 12
		P 170	15,875 15 16 27 15
		Q 180	16,00
		R 200	19,05 19 19
		S 250	20,00
		T 300	25,00
		U 350	25,40 25 25
		V 400	38,10 38
		W 450	
		X Spec.	
		Y 500	

ZÁPĚCHY ZÁPĚCHY	7
	Šířka držáku [mm] Šírka držiaka [mm]
	08 10 12 16 20 25
	32 38 40 45 50 60



























































































































ZÁVĚTY ZÁVĚTY	10
	Údaje výrobce Údaje výrobcu
M	Způsob upínání "S" s podložkou Spôsob upínania "S" s podložkou
S	Se seřizovacími šrouby S nastavovacími skrutkami



SYSTEM ZNAČENÍ NOŽŮ ISO - VNITŘNÍ SOUSTRUŽENÍ
 SYSTEM ZNAČENIA NOŽOV ISO - VNÚTORNÉ SÚSTRUŽENIE

1	
Provedení držáku Prevedenie držiaka	
S	Ocelový držák Ocelový držiak
A	Ocelový držák s chladičím otvorem Ocelový držiak s chladičím otvorom

2				
Průměr držáku [mm] Priemer držiaka [mm]				
08	10	12	16	20
25	32	40	50	60

1 **2** **3** **4** **5** **6** **7** **8** **9** **10**
A **40** **T** - **P** **C** **L** **N** **L** **12** - **X**

3		4		5		6										
Celková délka Celková dĺžka		Způsob upínání Spôsob upínania		Tvar destičky Tvar doštičky		Tvar nože - úhel nastavení Tvar noža - uhol nastavenia										
	l_1 [mm]	C		S		A		B		C		D		D		
	D	60	D		T		E		F		G		H		J	
	E	70	P		D		K		L		M		N		P	
	F	80	M		R		Q		R		S		S		T	
	H	100	S		W		U		S		T		S		T	
	J	110	X		V		V		T		S		S		T	
	K	125	G		L		X		S		T		S		T	
	L	140			X		X		S		T		S		T	
	M	150			X		X		S		T		S		T	
	N	160			X		X		S		T		S		T	
	P	170			X		X		S		T		S		T	
	Q	180			X		X		S		T		S		T	
	R	200			X		X		S		T		S		T	
	S	250			X		X		S		T		S		T	
	T	300			X		X		S		T		S		T	
	U	350			X		X		S		T		S		T	
	V	400			X		X		S		T		S		T	
W	450			X		X		S		T		S		T		
X	Spec.			X		X		S		T		S		T		
Y	500			X		X		S		T		S		T		

7			9								10	
Úhel hřbetu Uhol chrčta			Velikost destičky Veľkosť doštičky								Údaje výrobce Údaje výrobcu	
α_n			S	C	D	V	K	W	T	R	X	Speciální provedení stopky Speciálne prevedenie stopky
N	$\alpha_n=0^\circ$	C	6,00	06	07	11			11	06	.	
P	$\alpha_n=11^\circ$		6,35							08	.	
			8,00							10	.	
			9,525	09	09	11	16	19	06	16	87	Hodnota úhlu κ u nože tvaru "Z" Hodnota uhlu κ pri noži tvaru "Z"
			10,00							12	90	
			12,00							12		
			12,70	12	12	15			08	22		
			15,875	15	16					15		
			16,00							16		
			19,05	19	19					19		
			20,00							20		
			25,00							25		
			25,40	25	25					25		