

D VHM-Spiralbohrer
Speeddrill-Universal,
 DIN 6537K, kurz 3xD,
 mit verstärktem Schaft

Einsatzbereich:

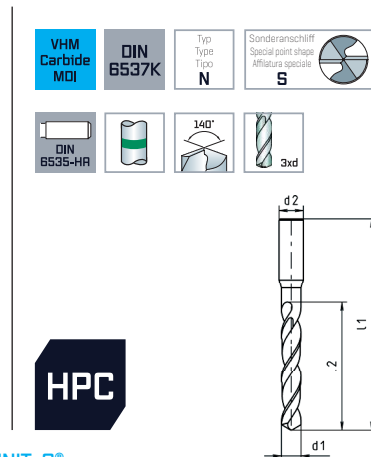
VHM-Hochleistungsbohrer für universelle Anwendungen. Hohe Stabilität und universelle Einsetzbarkeit durch gerade Hauptschneide. Spezialanschiff bewirkt optimalen Spanbruch, hohe Zentriergenauigkeit und geringe Schnittkräfte.



E Solid carbide stub drills
Speeddrill-Universal,
 DIN 6537K, short series 3xD,
 with reinforced shank

Range of application:

Solid carbide high performance drill for universal applications. High stability as well as universal usability due to straight main cutting edge. Special point shape effects optimum chip breakage, high centering accuracy and less cutting forces.



ALLUNIT-S®

I Punte elicoidali MDI
Speeddrill-Universali,
 DIN 6537K, serie corta 3xD,
 codolo rinforzato

Impiego:

Punte MDI ad alto rendimento per applicazioni universali. Alta stabilità e utilizzo universale grazie alla affilatura piatta del tagliente principale. La geometria speciale della punta garantisce un'ottima evacuazione del truciolo, una elevata accuratezza di centraggio ed una minore forza di taglio.



ALLUNIT-S®

d1 _{h7} mm	d2 _{h6} mm	l1 mm	l2 mm	Z	Code 6727 Art.-Nr.
0,90	4,00	45	7	2	0 6727000901 00
1,00	4,00	45	7	2	0 6727001001 00
1,10	4,00	45	7	2	0 6727001101 00
1,20	4,00	45	7	2	0 6727001201 00
1,30	4,00	45	7	2	0 6727001301 00
1,40	4,00	45	7	2	0 6727001401 00
1,50	4,00	55	14	2	0 6727001501 00
1,60	4,00	55	14	2	0 6727001601 00
1,70	4,00	55	14	2	0 6727001701 00
1,80	4,00	55	14	2	0 6727001801 00
1,90	4,00	55	14	2	0 6727001901 00
2,00	4,00	55	20	2	0 6727002001 00
2,02	4,00	55	20	2	0 6727002021 00
2,10	4,00	55	20	2	0 6727002101 00
2,20	4,00	55	20	2	0 6727002201 00
2,30	4,00	55	20	2	0 6727002301 00
2,40	4,00	55	20	2	0 6727002401 00
2,50	4,00	55	20	2	0 6727002501 00
2,52	4,00	55	20	2	0 6727002521 00
2,60	4,00	55	20	2	0 6727002601 00
2,70	4,00	55	20	2	0 6727002701 00
2,80	4,00	55	20	2	0 6727002801 00
2,90	4,00	55	20	2	0 6727002901 00
3,00	6,00	62	20	2	0 6727003001 00
3,02	6,00	62	20	2	0 6727003021 00
3,10	6,00	62	20	2	0 6727003101 00
3,20	6,00	62	20	2	0 6727003201 00
3,25	6,00	62	20	2	0 6727003251 00
3,30	6,00	62	20	2	0 6727003301 00
3,40	6,00	62	20	2	0 6727003401 00
3,50	6,00	62	20	2	0 6727003501 00
3,52	6,00	62	20	2	0 6727003521 00
3,60	6,00	62	20	2	0 6727003601 00
3,70	6,00	62	20	2	0 6727003701 00

d1 _{h7} mm	d2 _{h6} mm	l1 mm	l2 mm	Z	Code 6727 Art.-Nr.
3,80	6,00	66	24	2	0 6727003801 00
3,90	6,00	66	24	2	0 6727003901 00
4,00	6,00	66	24	2	0 6727004001 00
4,02	6,00	66	24	2	0 6727004021 00
4,10	6,00	66	24	2	0 6727004101 00
4,20	6,00	66	24	2	0 6727004201 00
4,30	6,00	66	24	2	0 6727004301 00
4,40	6,00	66	24	2	0 6727004401 00
4,50	6,00	66	24	2	0 6727004501 00
4,52	6,00	66	24	2	0 6727004521 00
4,60	6,00	66	24	2	0 6727004601 00
4,65	6,00	66	24	2	0 6727004651 00
4,70	6,00	66	24	2	0 6727004701 00
4,80	6,00	66	28	2	0 6727004801 00
4,90	6,00	66	28	2	0 6727004901 00
5,00	6,00	66	28	2	0 6727005001 00
5,02	6,00	66	28	2	0 6727005021 00
5,10	6,00	66	28	2	0 6727005101 00
5,20	6,00	66	28	2	0 6727005201 00
5,30	6,00	66	28	2	0 6727005301 00
5,40	6,00	66	28	2	0 6727005401 00
5,50	6,00	66	28	2	0 6727005501 00
5,52	6,00	66	28	2	0 6727005521 00
5,60	6,00	66	28	2	0 6727005601 00
5,65	6,00	66	28	2	0 6727005651 00
5,70	6,00	66	28	2	0 6727005701 00
5,80	6,00	66	28	2	0 6727005801 00
5,90	6,00	66	28	2	0 6727005901 00
6,00	6,00	66	28	2	0 6727006001 00
6,02	6,00	66	28	2	0 6727006021 00
6,10	8,00	79	34	2	0 6727006101 00
6,20	8,00	79	34	2	0 6727006201 00
6,30	8,00	79	34	2	0 6727006301 00

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d1 _{h7} mm	d2 _{h6} mm	l1 mm	l2 mm	Z	Code 6727 Art.-Nr.
6,40	8,00	79	34	2	0 6727006401 00
6,50	8,00	79	34	2	0 6727006501 00
6,52	8,00	79	34	2	0 6727006521 00
6,60	8,00	79	34	2	0 6727006601 00
6,70	8,00	79	34	2	0 6727006701 00
6,80	8,00	79	34	2	0 6727006801 00
6,90	8,00	79	34	2	0 6727006901 00
7,00	8,00	79	34	2	0 6727007001 00
7,02	8,00	79	34	2	0 6727007021 00
7,10	8,00	79	41	2	0 6727007101 00
7,20	8,00	79	41	2	0 6727007201 00
7,30	8,00	79	41	2	0 6727007301 00
7,40	8,00	79	41	2	0 6727007401 00
7,45	8,00	79	41	2	0 6727007451 00
7,50	8,00	79	41	2	0 6727007501 00
7,52	8,00	79	41	2	0 6727007521 00
7,55	8,00	79	41	2	0 6727007551 00
7,60	8,00	79	41	2	0 6727007601 00
7,70	8,00	79	41	2	0 6727007701 00
7,80	8,00	79	41	2	0 6727007801 00
7,90	8,00	79	41	2	0 6727007901 00
8,00	8,00	79	41	2	0 6727008001 00
8,02	8,00	79	41	2	0 6727008021 00
8,10	10,00	89	47	2	0 6727008101 00
8,20	10,00	89	47	2	0 6727008201 00
8,30	10,00	89	47	2	0 6727008301 00
8,40	10,00	89	47	2	0 6727008401 00
8,50	10,00	89	47	2	0 6727008501 00
8,52	10,00	89	47	2	0 6727008521 00
8,60	10,00	89	47	2	0 6727008601 00
8,70	10,00	89	47	2	0 6727008701 00
8,80	10,00	89	47	2	0 6727008801 00
8,90	10,00	89	47	2	0 6727008901 00
9,00	10,00	89	47	2	0 6727009001 00
9,02	10,00	89	47	2	0 6727009021 00
9,10	10,00	89	47	2	0 6727009101 00
9,20	10,00	89	47	2	0 6727009201 00
9,25	10,00	89	47	2	0 6727009251 00
9,30	10,00	89	47	2	0 6727009301 00
9,35	10,00	89	47	2	0 6727009351 00
9,40	10,00	89	47	2	0 6727009401 00
9,50	10,00	89	47	2	0 6727009501 00
9,52	10,00	89	47	2	0 6727009521 00
9,55	10,00	89	47	2	0 6727009551 00
9,60	10,00	89	47	2	0 6727009601 00
9,70	10,00	89	47	2	0 6727009701 00
9,80	10,00	89	47	2	0 6727009801 00
9,90	10,00	89	47	2	0 6727009901 00
10,00	10,00	89	47	2	0 6727010001 00
10,02	10,00	89	47	2	0 6727010021 00
10,10	12,00	102	55	2	0 6727010101 00
10,20	12,00	102	55	2	0 6727010201 00
10,30	12,00	102	55	2	0 6727010301 00
10,40	12,00	102	55	2	0 6727010401 00
10,50	12,00	102	55	2	0 6727010501 00
10,52	12,00	102	55	2	0 6727010521 00
10,60	12,00	102	55	2	0 6727010601 00
10,70	12,00	102	55	2	0 6727010701 00
10,80	12,00	102	55	2	0 6727010801 00
10,90	12,00	102	55	2	0 6727010901 00

ALUNIT-S®

d1 _{h7} mm	d2 _{h6} mm	l1 mm	l2 mm	Z	Code 6727 Art.-Nr.
11,00	12,00	102	55	2	0 6727011001 00
11,02	12,00	102	55	2	0 6727011021 00
11,10	12,00	102	55	2	0 6727011101 00
11,20	12,00	102	55	2	0 6727011201 00
11,30	12,00	102	55	2	0 6727011301 00
11,35	12,00	102	55	2	0 6727011351 00
11,40	12,00	102	55	2	0 6727011401 00
11,50	12,00	102	55	2	0 6727011501 00
11,52	12,00	102	55	2	0 6727011521 00
11,55	12,00	102	55	2	0 6727011551 00
11,60	12,00	102	55	2	0 6727011601 00
11,70	12,00	102	55	2	0 6727011701 00
11,80	12,00	102	55	2	0 6727011801 00
11,90	12,00	102	55	2	0 6727011901 00
12,00	12,00	102	55	2	0 6727012001 00
12,02	12,00	102	55	2	0 6727012021 00
12,10	14,00	107	60	2	0 6727012101 00
12,20	14,00	107	60	2	0 6727012201 00
12,30	14,00	107	60	2	0 6727012301 00
12,40	14,00	107	60	2	0 6727012401 00
12,50	14,00	107	60	2	0 6727012501 00
12,60	14,00	107	60	2	0 6727012601 00
12,70	14,00	107	60	2	0 6727012701 00
12,80	14,00	107	60	2	0 6727012801 00
12,90	14,00	107	60	2	0 6727012901 00
13,00	14,00	107	60	2	0 6727013001 00
13,02	14,00	107	60	2	0 6727013021 00
13,10	14,00	107	60	2	0 6727013101 00
13,20	14,00	107	60	2	0 6727013201 00
13,25	14,00	107	60	2	0 6727013251 00
13,30	14,00	107	60	2	0 6727013301 00
13,40	14,00	107	60	2	0 6727013401 00
13,50	14,00	107	60	2	0 6727013501 00
13,60	14,00	107	60	2	0 6727013601 00
13,70	14,00	107	60	2	0 6727013701 00
13,80	14,00	107	60	2	0 6727013801 00
13,90	14,00	107	60	2	0 6727013901 00
14,00	14,00	107	60	2	0 6727014001 00
14,02	14,00	107	60	2	0 6727014021 00
14,10	16,00	115	65	2	0 6727014101 00
14,20	16,00	115	65	2	0 6727014201 00
14,30	16,00	115	65	2	0 6727014301 00
14,40	16,00	115	65	2	0 6727014401 00
14,50	16,00	115	65	2	0 6727014501 00
14,60	16,00	115	65	2	0 6727014601 00
14,70	16,00	115	65	2	0 6727014701 00
14,80	16,00	115	65	2	0 6727014801 00
14,90	16,00	115	65	2	0 6727014901 00
15,00	16,00	115	65	2	0 6727015001 00
15,02	16,00	115	65	2	0 6727015021 00
15,10	16,00	115	65	2	0 6727015101 00
15,20	16,00	115	65	2	0 6727015201 00
15,30	16,00	115	65	2	0 6727015301 00
15,35	16,00	115	65	2	0 6727015351 00
15,40	16,00	115	65	2	0 6727015401 00
15,50	16,00	115	65	2	0 6727015501 00
15,60	16,00	115	65	2	0 6727015601 00
15,70	16,00	115	65	2	0 6727015701 00
15,80	16,00	115	65	2	0 6727015801 00
15,90	16,00	115	65	2	0 6727015901 00



ALUNIT-S®

d1 _{h7} mm	d2 _{h6} mm	l1 mm	l2 mm	Z	Code 6727 Art.-Nr.
16,00	16,00	115	65	2	0 6727016001 00
16,02	16,00	115	65	2	0 6727016021 00
16,10	18,00	123	73	2	0 6727016101 00
16,20	18,00	123	73	2	0 6727016201 00
16,30	18,00	123	73	2	0 6727016301 00
16,40	18,00	123	73	2	0 6727016401 00
16,50	18,00	123	73	2	0 6727016501 00
16,60	18,00	123	73	2	0 6727016601 00
16,70	18,00	123	73	2	0 6727016701 00
16,80	18,00	123	73	2	0 6727016801 00
16,90	18,00	123	73	2	0 6727016901 00
17,00	18,00	123	73	2	0 6727017001 00
17,10	18,00	123	73	2	0 6727017101 00
17,20	18,00	123	73	2	0 6727017201 00
17,30	18,00	123	73	2	0 6727017301 00
17,35	18,00	123	73	2	0 6727017351 00
17,40	18,00	123	73	2	0 6727017401 00
17,50	18,00	123	73	2	0 6727017501 00
17,60	18,00	123	73	2	0 6727017601 00
17,70	18,00	123	73	2	0 6727017701 00
17,80	18,00	123	73	2	0 6727017801 00
17,90	18,00	123	73	2	0 6727017901 00

ALUNIT-S®

d1 _{h7} mm	d2 _{h6} mm	l1 mm	l2 mm	Z	Code 6727 Art.-Nr.
18,00	18,00	123	73	2	0 6727018001 00
18,10	20,00	131	79	2	0 6727018101 00
18,20	20,00	131	79	2	0 6727018201 00
18,30	20,00	131	79	2	0 6727018301 00
18,40	20,00	131	79	2	0 6727018401 00
18,50	20,00	131	79	2	0 6727018501 00
18,60	20,00	131	79	2	0 6727018601 00
18,70	20,00	131	79	2	0 6727018701 00
18,80	20,00	131	79	2	0 6727018801 00
18,90	20,00	131	79	2	0 6727018901 00
19,00	20,00	131	79	2	0 6727019001 00
19,10	20,00	131	79	2	0 6727019101 00
19,20	20,00	131	79	2	0 6727019201 00
19,30	20,00	131	79	2	0 6727019301 00
19,35	20,00	131	79	2	0 6727019351 00
19,40	20,00	131	79	2	0 6727019401 00
19,50	20,00	131	79	2	0 6727019501 00
19,60	20,00	131	79	2	0 6727019601 00
19,70	20,00	131	79	2	0 6727019701 00
19,80	20,00	131	79	2	0 6727019801 00
19,90	20,00	131	79	2	0 6727019901 00
20,00	20,00	131	79	2	0 6727020001 00

Optional ohne Aufpreis auch mit Weldon-Schaft (DIN 6535-HB) lieferbar.

Also available with Weldon-shank (DIN 6535-HB) without extra charge.

Anche disponibili con attacco Weldon (DIN 6535-HB) senza prezzo aggiuntivo.