

Vrtáky s válcovou stopkou

Straight shank drills

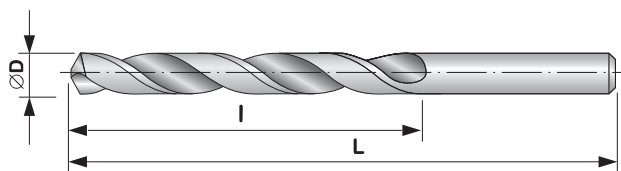
Spiralbohrer mit Zylinderschaft

VRTÁKY S VÁLCOVOU STOPKOU PRO TĚŽKO OBROBITELNÉ MATERIÁLY
COBALT JOBBER DRILLS
KURZE SPIRALBOHRER MIT ZYLINDRISCHEM SCHAFT, FÜR SCHWER ZERSPANBARE WERKSTOFFE

PN 2907

DIN 338 RN

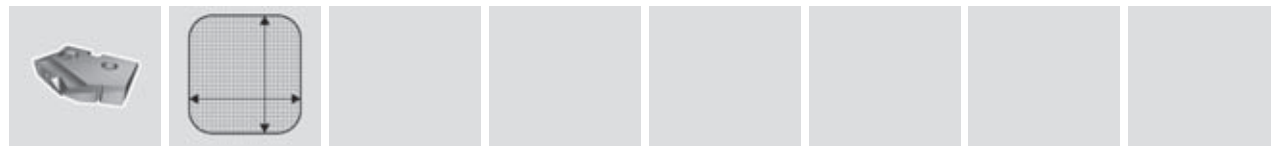
HSSCo5	BLANC	$\epsilon = 128^\circ$	$\lambda = 25^\circ - 30^\circ$	DIN 1412 FORM „N“	DIN 1412 FORM „C“ 2,0 - 14,0	R	V	5xD		
Steel <1200 MPa	Stainless steel	Cast iron	Cu/alloy	Heat- resistant						



Objednací číslo Order No. Bestell-Nr.	ØD mm	L mm	I mm	kg	Code 2907
A270060V400S	0,60	24	7	0,0005	0,6x24/7
A270070V400S	0,70	28	9	0,0006	0,7x28/9
A270080V400S	0,80	30	10	0,0006	0,8x30/10
A270085V400S	0,85	30	10	0,0006	0,85x30/10
A270090V400S	0,90	32	11	0,0007	0,9x32/11
A270095V400S	0,95	32	11	0,0007	0,95x32/11
A270100V400S	1,00	34	12	0,0007	1x34/12
A270110V400S	1,10	36	14	0,0007	1,1x36/14
A270120V400S	1,20	38	16	0,0008	1,2x38/16
A270130V400S	1,30	38	16	0,0008	1,3x38/16
A270140V400S	1,40	40	18	0,0009	1,4x40/18
A270150V400S	1,50	40	18	0,0009	1,5x40/18
A270160V400S	1,60	43	20	0,0009	1,6x43/20
A270170V400S	1,70	43	20	0,001	1,7x43/20
A270180V400S	1,80	46	22	0,001	1,8x46/22
A270190V400S	1,90	46	22	0,001	1,9x46/22
A270200V400S	2,00	49	24	0,001	2x49/24
A270210V400S	2,10	49	24	0,001	2,1x49/24
A270220V400S	2,20	53	27	0,001	2,2x53/27
A270230V400S	2,30	53	27	0,001	2,3x53/27
A270240V400S	2,40	57	30	0,002	2,4x57/30
A270250V400S	2,50	57	30	0,002	2,5x57/30
A270260V400S	2,60	57	30	0,002	2,6x57/30
A270270V400S	2,70	61	33	0,002	2,7x61/33
A270280V400S	2,80	61	33	0,002	2,8x61/33
A270290V400S	2,90	61	33	0,003	2,9x61/33
A270300V400S	3,00	61	33	0,003	3x61/33
A270310V400S	3,10	65	36	0,003	3,1x65/36
A270320V400S	3,20	65	36	0,003	3,2x65/36
A270330V400S	3,30	65	36	0,003	3,3x65/36
A270340V400S	3,40	70	39	0,004	3,4x70/39
A270350V400S	3,50	70	39	0,004	3,5x70/39
A270360V400S	3,60	70	39	0,004	3,6x70/39
A270370V400S	3,70	70	39	0,004	3,7x70/39
A270380V400S	3,80	75	43	0,004	3,8x75/43
A270390V400S	3,90	75	43	0,005	3,9x75/43
A270400V400S	4,00	75	43	0,005	4x75/43
A270410V400S	4,10	75	43	0,005	4,1x75/43
A270420V400S	4,20	75	43	0,006	4,2x75/43
A270430V400S	4,30	80	47	0,006	4,3x80/47
A270440V400S	4,40	80	47	0,006	4,4x80/47
A270450V400S	4,50	80	47	0,007	4,5x80/47
A270460V400S	4,60	80	47	0,007	4,6x80/47
A270470V400S	4,70	80	47	0,007	4,7x80/47
A270480V400S	4,80	86	52	0,008	4,8x86/52
A270490V400S	4,90	86	52	0,008	4,9x86/52
A270500V400S	5,00	86	52	0,009	5x86/52
A270510V400S	5,10	86	52	0,009	5,1x86/52
A270520V400S	5,20	86	52	0,010	5,2x86/52
A270530V400S	5,30	86	52	0,010	5,3x86/52
A270540V400S	5,40	93	57	0,011	5,4x93/57
A270550V400S	5,50	93	57	0,012	5,5x93/57
A270560V400S	5,60	93	57	0,012	5,6x93/57
A270570V400S	5,70	93	57	0,013	5,7x93/57
A270580V400S	5,80	93	57	0,014	5,8x93/57
A270590V400S	5,90	93	57	0,015	5,9x93/57
A270600V400S	6,00	93	57	0,016	6x93/57

Objednací číslo Order No. Bestell-Nr.	ØD mm	L mm	I mm	kg	Code 2907
A270610V400S	6,10	101	63	0,017	6,1x101/63
A270620V400S	6,20	101	63	0,018	6,2x101/63
A270630V400S	6,30	101	63	0,018	6,3x101/63
A270640V400S	6,40	101	63	0,019	6,4x101/63
A270650V400S	6,50	101	63	0,019	6,5x101/63
A270660V400S	6,60	101	63	0,020	6,6x101/63
A270670V400S	6,70	101	63	0,020	6,7x101/63
A270680V400S	6,80	109	69	0,021	6,8x109/69
A270690V400S	6,90	109	69	0,022	6,9x109/69
A270700V400S	7,00	109	69	0,023	7x109/69
A270710V400S	7,10	109	69	0,024	7,1x109/69
A270720V400S	7,20	109	69	0,025	7,2x109/69
A270730V400S	7,30	109	69	0,026	7,3x109/69
A270740V400S	7,40	109	69	0,027	7,4x109/69
A270750V400S	7,50	109	69	0,028	7,5x109/69
A270760V400S	7,60	117	75	0,028	7,6x117/75
A270770V400S	7,70	117	75	0,029	7,7x117/75
A270780V400S	7,80	117	75	0,030	7,8x117/75
A270790V400S	7,90	117	75	0,032	7,9x117/75
A270800V400S	8,00	117	75	0,033	8x117/75
A270810V400S	8,10	117	75	0,034	8,1x117/75
A270820V400S	8,20	117	75	0,035	8,2x117/75
A270830V400S	8,30	117	75	0,036	8,3x117/75
A270840V400S	8,40	117	75	0,036	8,4x117/75
A270850V400S	8,50	117	75	0,037	8,5x117/75
A270860V400S	8,60	125	81	0,037	8,6x125/81
A270870V400S	8,70	125	81	0,038	8,7x125/81
A270880V400S	8,80	125	81	0,039	8,8x125/81
A270890V400S	8,90	125	81	0,042	8,9x125/81
A270900V400S	9,00	125	81	0,045	9x125/81
A270910V400S	9,10	125	81	0,048	9,1x125/81
A270920V400S	9,20	125	81	0,049	9,2x125/81
A270930V400S	9,30	125	81	0,049	9,3x125/81
A270940V400S	9,40	125	81	0,050	9,4x125/81
A270950V400S	9,50	125	81	0,051	9,5x125/81
A270960V400S	9,60	133	87	0,052	9,6x133/87
A270970V400S	9,70	133	87	0,053	9,7x133/87
A270980V400S	9,80	133	87	0,055	9,8x133/87
A270990V400S	9,90	133	87	0,056	9,9x133/87
A271000V400S	10,00	133	87	0,057	10x133/87
A271020V400S	10,20	133	87	0,057	10,2x133/87
A271050V400S	10,50	133	87	0,061	10,5x133/87
A271080V400S	10,80	142	94	0,065	10,8x142/94
A271100V400S	11,00	142	94	0,065	11x142/94
A271120V400S	11,20	142	94	0,068	11,2x142/94
A271150V400S	11,50	142	94	0,071	11,5x142/94
A271180V400S	11,80	142	94	0,075	11,8x142/94
A271200V400S	12,00	151	101	0,081	12x151/101
A271220V400S	12,20	151	101	0,086	12,2x151/101
A271250V400S	12,50	151	101	0,092	12,5x151/101
A271280V400S	12,80	151	101	0,095	12,8x151/101
A271300V400S	13,00	151	101	0,102	13x151/101
A271320V400S	13,20	151	101	0,108	13,2x151/101
A271350V400S	13,50	160	108	0,114	13,5x160/108
A271380V400S	13,80	160	108	0,118	13,8x160/108
A271400V400S	14,00	160	108	0,123	14x160/108

Poznámka / Note / Notiz: nad Ø14 (14,00÷20,00) na poptávku / greater than Ø14 (14,00÷20,00) on request / ab Ø14 (14,00÷20,00) auf Anfrage



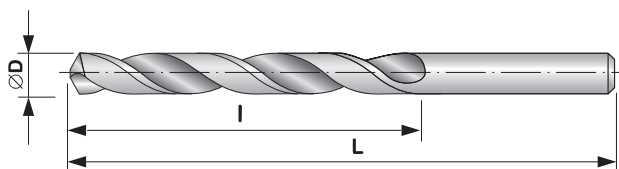
ČSN 221127

DIN 338 RN



VRTÁKY S VÁLCOVOU STOPKOU PRO TĚŽKO OBROBITELNÉ MATERIÁLY
 COBALT JOBBER DRILLS
 KURZE SPIRALBOHRER MIT ZYLINDRISCHEM SCHAFT, FÜR SCHWER ZERSPANBARE WERKSTOFFE

HSSCo5	BLANC	$\epsilon = 128^\circ$	$\lambda = 25^\circ - 30^\circ$	DIN 1412 FORM „N“	R	F	5xD			
Steel <1200 MPa	Stainless steel	Cast iron	Cu/alloy	Heat-resistant						



Objednací číslo Order No. Bestell-Nr.	∅D mm	L mm	I mm		Code 221127
A271425F400S	14,25	169	114	0,123	14,25x169/114
A271450F400S	14,5	169	114	0,123	14,5x169/114
A271500F400S	15,0	169	114	0,140	15x169/114
A271550F400S	15,5	178	120	0,177	15,5x178/120
A271600F400S	16,0	178	120	0,177	16x178/120
A271650F400S	16,5	184	125	0,200	16,5x184/125
A271700F400S	17,0	184	125	0,200	17x184/125

Objednací číslo Order No. Bestell-Nr.	∅D mm	L mm	I mm		Code 221127
A271750F400S	17,5	191	130	0,220	17,5x191/130
A271800F400S	18,0	191	130	0,220	18x191/130
A271850F400S	18,5	198	135	0,252	18,5x198/135
A271900F400S	19,0	198	135	0,252	19x198/135
A271950F400S	19,5	205	140	0,285	19,5x205/140
A272000F400S	20,0	205	140	0,285	20x205/140

