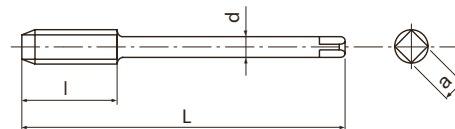
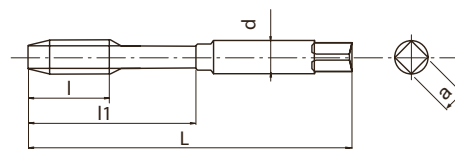


Závitování | Řezací | Metrický



- | | | | | | | | | |
|--|--|--|--|--|--|--|--|--|
| P  | P  | P  | P  | M  | N  | N  | S  | H  |
| C < 0,2% | 0,25 < C < 0,4 | C > 0,45% | SCM | INOX | Al | AC,ADC | Ti | 25-35 HRC |
| 15-60 | 15-60 | 10-60 | 8-30 | 8-20 | 15-35 | 15-35 | 5-10 | 8-20 |
- m/min**

[illegible]