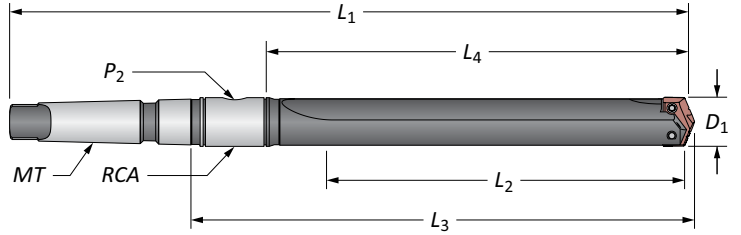


T-A® Drill Insert Holders

3 Series | Taper Shank

A

DRILLING



Straight Flute

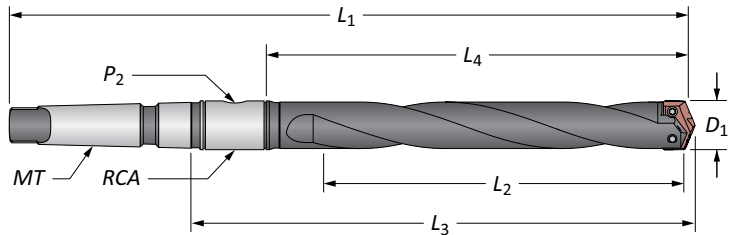
	Length	D ₁	Body				Shank			Part No.
			L ₂	L ₄	L ₃	L ₁	MT	P ₂	RCA	
Ⓜ	Short	36.0 - 47.0	120.6	152.4	206.4	319.1	#4**	1/4*	2T-4SRM	22030S-004M
	Extended	36.0 - 47.0	349.3	381.0	435.0	547.7	#4**	1/4*	2T-4SRM	25030S-004M
	XL	36.0 - 47.0	558.8	590.6	644.6	757.2	#4**	1/4*	2T-4SRM	27030S-004M
	3XL	36.0 - 47.0	787.4	819.2	873.2	985.8	#4**	1/4*	2T-4SRM	29030S-004M
i	Short	1-13/32 - 1-7/8	4-3/4	6	8-1/8	12-9/16	#4	1/4	2T-4SR	22030S-004I
	Short	1-13/32 - 1-7/8	4-3/4	6	8-1/8	13-13/16	#5	1/4	2T-5SR	22030S-005I
	Intermediate	1-13/32 - 1-7/8	6-1/2	7-3/4	9-7/8	14-5/16	#4	1/4	2T-4SR	23030S-004I
	Standard	1-13/32 - 1-7/8	8-1/4	9-1/2	11-5/8	16-1/16	#4	1/4	2T-4SR	24030S-004I
	Standard	1-13/32 - 1-7/8	8-1/4	9-1/2	11-5/8	17-5/16	#5	1/4	2T-5SR	24030S-005I
	Extended	1-13/32 - 1-7/8	13-3/4	15	17-1/8	21-9/16	#4	1/4	2T-4SR	25030S-004I
	XL	1-13/32 - 1-7/8	22	22-1/4	25-3/8	29-13/16	#4	1/4	2T-4SR	27030S-004I
	3XL	1-13/32 - 1-7/8	31	32-1/4	34-3/8	38-13/16	#4	1/4	2T-4SR	29030S-004I

*Metric thread to BSP and ISO 7-1

**Per ISO 296 type BEK

B BORING

C REAMING



Helical Flute

	Length	D ₁	Body				Shank			Part No.
			L ₂	L ₃	L ₄	L ₁	MT	P ₂	RCA	
Ⓜ	Intermediate	36.0 - 47.0	165.1	196.9	250.9	363.6	#4	1/4*	2T-4SRM	23030H-004M
	Standard	36.0 - 47.0	209.5	241.3	295.3	408.0	#4	1/4*	2T-4SRM	24030H-004M

*Metric thread to BSP and ISO 7-1 | **Per ISO 296 type BEK

D BURNISHING

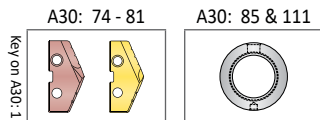
Connection Accessories

Insert Screws	Nylon Locking Screws	Insert Driver	Preset Torque Hand Driver	Replacement Tips	Admissible Tightening Torque*
7514-IP20-1	7514N-IP20-1	8IP-20	8IP-20TL	8IP-20B	1370 N-cm (121.3 in-lbs)

*Tightening torques are calculated with a friction coefficient of $\mu = 0.14$ and develop 90% of ultimate yield strength

F THREADING

X SPECIALS



Ⓜ = Metric (mm)
i = Imperial (in)

Screws sold in quantities of 10

WARNING Refer to Speed and Feed charts for recommended adjustments to speeds and feeds. Refer to page A30: 148 for deep hole drilling guidelines in this section of the catalog. Visit www.alliedmachine.com for the most up-to-date information and procedures. Factory technical assistance is available for your specific applications through our Application Engineering Team.