

**D Maschinengewindebohrer
Speedtap 4.0–Ultra Hard
Steel 63 HRC,**
gerade genutet, für Whitworth-
Rohrgewinde DIN ISO 228

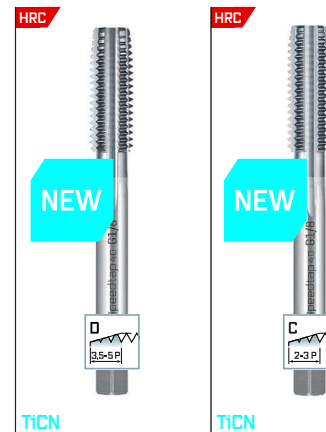
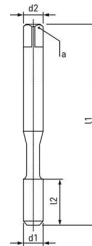
Einsatzbereich:
VHM Gewindebohrer für Durchgangs- und
Grundgewinde. Besonders geeignet für zähe und
schwer zerspanbare Werkstoffe sowie Hartbear-
beitung ≤63HRC. Die Generation 4.0 setzt neue
Maßstäbe beim Gewinden.

**E Machine taps
Speedtap 4.0–Ultra Hard
steel 63 HRC,**
straight fluted, for whitworth
pipe threads DIN ISO 228

Range of application:
Solid carbide tap for through hole threads and
blind hole threads. Especially suitable for tough
and difficult to machine materials as well as hard
machining ≤63HRC. The generation 4.0 sets new
standards in threading.

**I Maschi a macchina
Speedtap 4.0–Ultra Hard
steel 63 HRC,**
scanalature diritte, per filettatura
whitworth per tubi, DIN ISO 228

Impiego:
Maschi in metallo duro per fori passanti e fori ciechi.
Particolarmente adatti per materiali duri e tenaci
difficili da lavorare oltre che per materiali temprati
≤63HRC. La nuova generazione 4.0 stabilisce nuovi
standard per realizzare maschiate.



d1 inch	P Gg / 1"	l1 mm	l2 mm	d2 hg mm	a h12 mm	Z		Code 4645 Art.-Nr.	Code 4655 Art.-Nr.
6 1/8"	28	63	18	7	5,5	5	0 8,9	0 4645317001 00	0 4655317001 00
6 1/4"	19	70	20	11	9	5	0 11,9	0 4645635001 00	0 4655635001 00

Schneidöl / Cutting oil / Olio da taglio

Menge / Quantity / Quantità ml	Code 4601 Art.-Nr.
50	0 4601000011 00
125	0 4601000021 00
500	0 4601000031 00



Speedtap 4.0